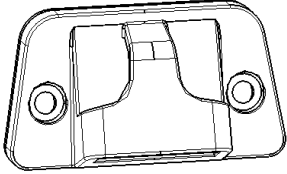
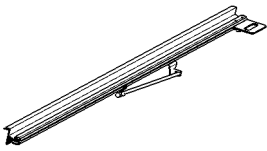
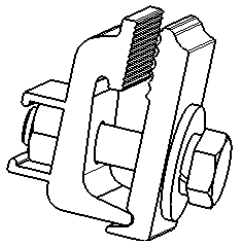
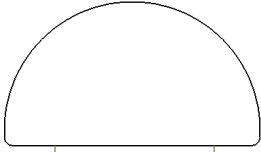
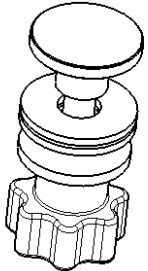
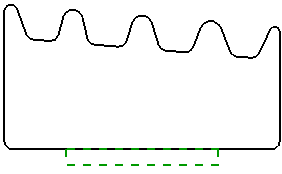
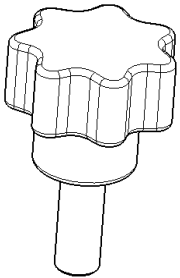
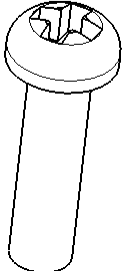
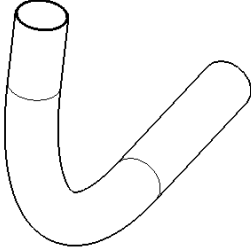
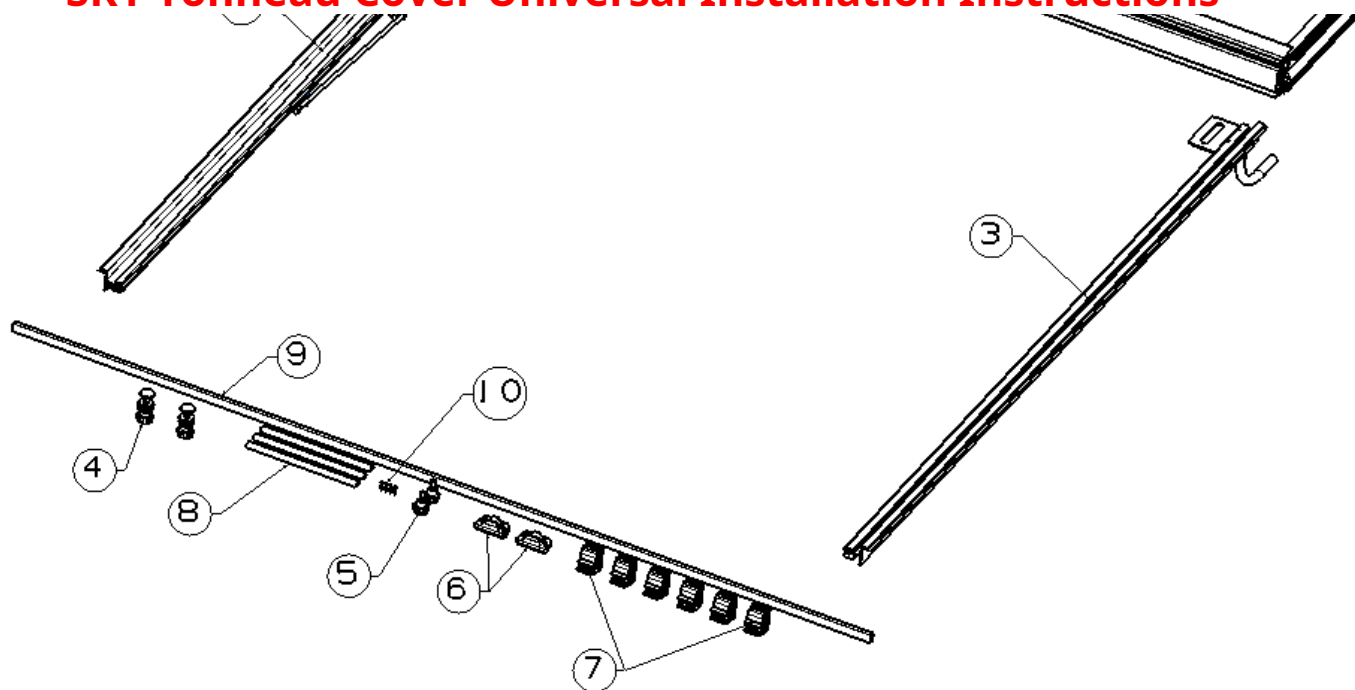


SK1-Tonneau Cover Universal Installation Instructions

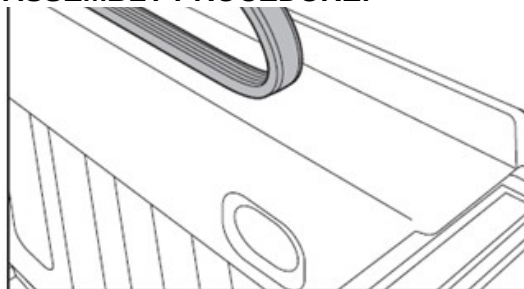
PARTS LIST:

Part NO.	Description	QTY	Image	PART NO.	Description	QTY	Image
	Cover Assembly	1			Buckle end	2	
	Left rail	1			Clamp	6	
	Right rail	1			Semicircle seal	3	
	Bolt and knob unit	2			Bulkhead seal	1	
	Knob bolt	2			Socket head screw M4_15	4	
					Drain hose and fastener	2	

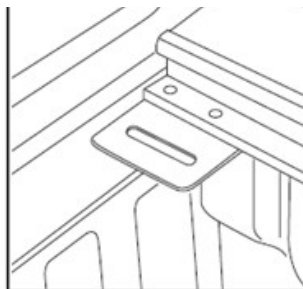
SK1-Tonneau Cover Universal Installation Instructions



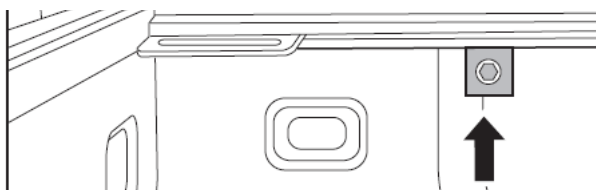
ASSEMBLY PROCEDURE:



seal (weather strip). Wipe painted surface with isopropyl alcohol before applying. If the truck has a drop in bedliner, no seal will be needed.

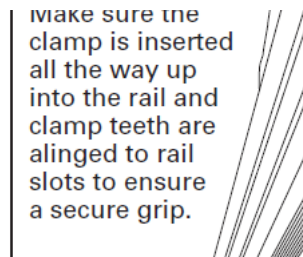


the way forward and toward the center of bed as shown. Refer to enclosed **Spacing & Shimming Sheet** for more details. **Rails should be completely level.**

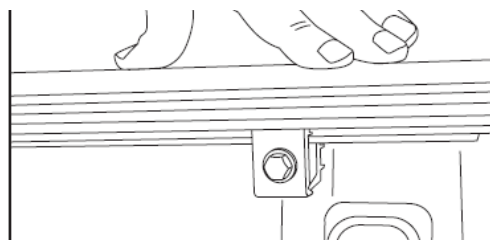


NOTE: Some drop in liners may require trimming in the corners to fit the rail in the opening.

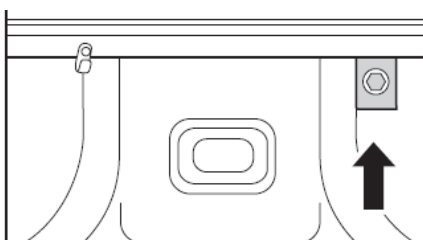
square as shown. Start at the front, and place the first clamp approx 6 to 9 inches back.



Make sure the clamp is inserted all the way up into the rail and clamp teeth are aligned to rail slots to ensure a secure grip.

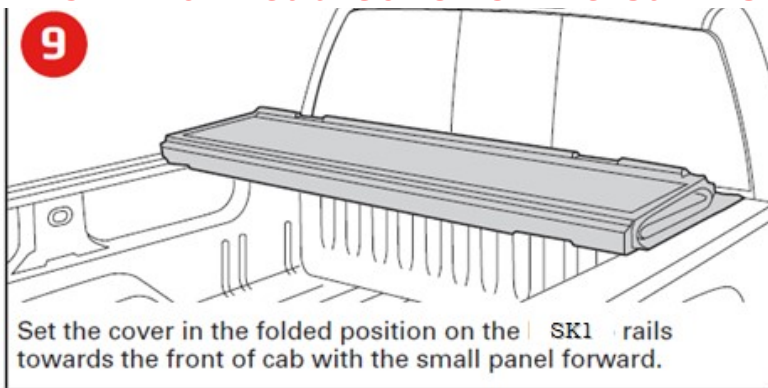
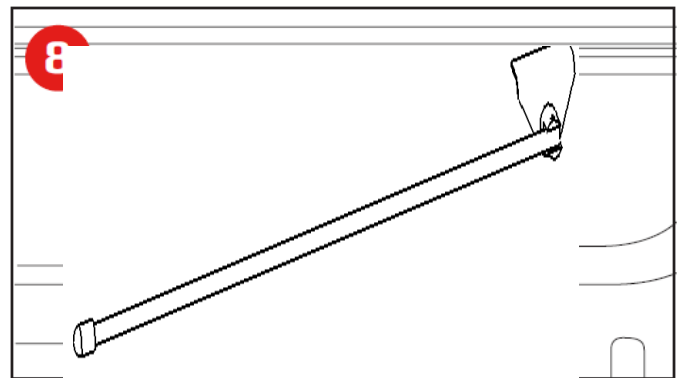
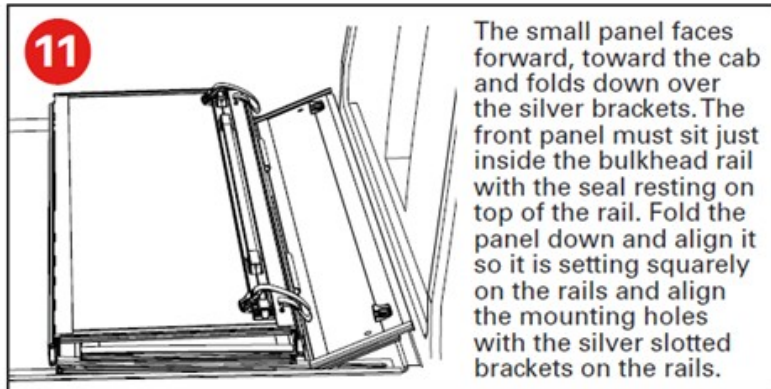
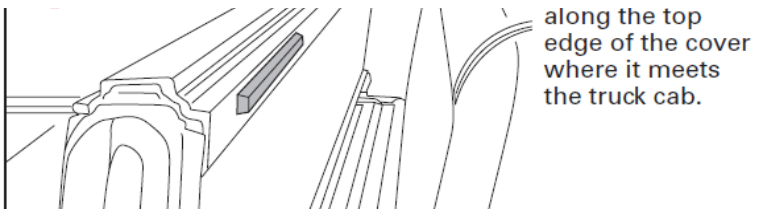
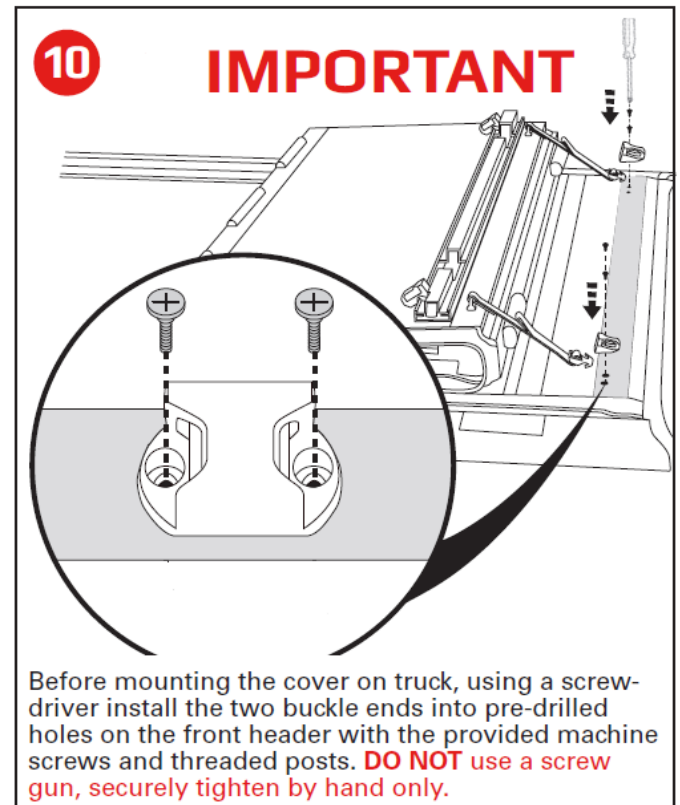


Push up rail when tightening the clamp to ensure the rail sets flush and seals properly. A second set of hands may help.

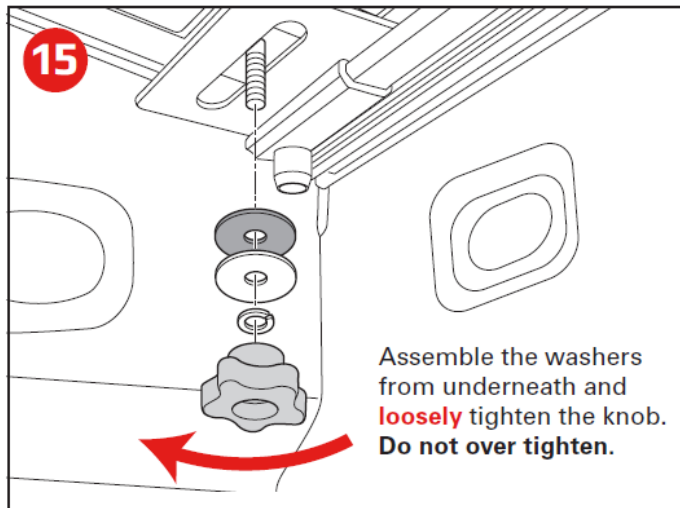
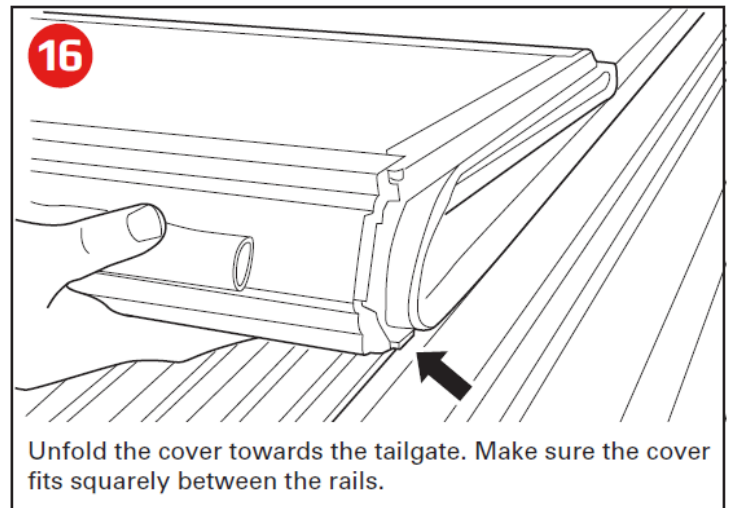


center of the rail. See steps 4 and 5 to ensure the clamp goes on correctly. (8' beds-evenly space 2 clamps between ends).

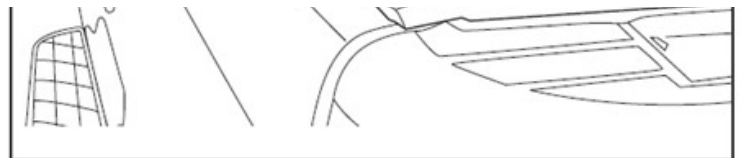
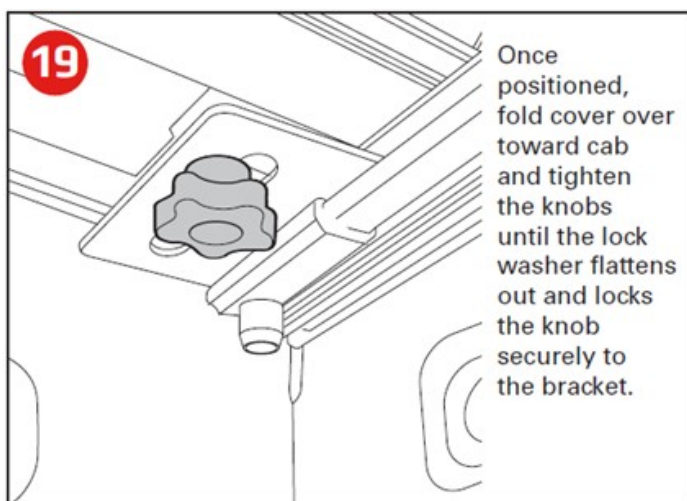
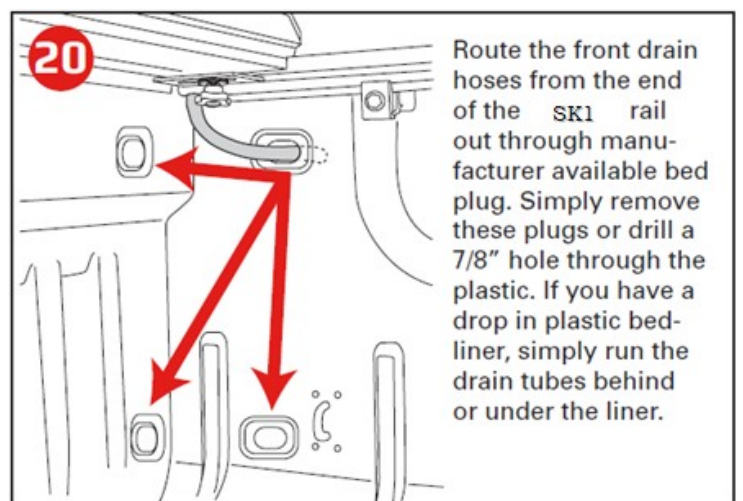
SK1-Tonneau Cover Universal Installation Instructions



SK1-Tonneau Cover Universal Installation Instructions



The covers aluminum frame should fit just inside the tailgate when the adjustment is made correctly (approx. 1/4" clearance).



SK1-Tonneau Cover Universal Installation Instructions

IMPORTANT NOTICE

While driving, cover must be completely flat and secure with all latches in the closed position OR completely folded up (all panels) and secured at the cab. **DO NOT DRIVE** with cover partially opened.

Tonneau Cover Positions While Operating Vehicle

Prior to vehicle operation, tonneau cover MUST be properly secured.

CLOSED POSITION

All panels must be closed and FULLY LATCHED to tonneau side rail. All panels must be flat and latches engaged.

FOLDED UP POSITION

To drive with your cover in the folded up position, simply make use of the tie down straps and buckles provided with your cover. Ensure BOTH buckle clips are fully inserted into the buckle ends located on the front header panel of the cover and adjust the straps to ensure the cover is secure during vehicle operation. The clips should be secured in the storage position, as shown in Figure 1, when not in use.

FLIPPED UP POSITION

A) Fold the cover open and lift it until its vertical or past 90 degrees towards your truck cab. Then release the prop rod that is attached to your rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of your cover. Then slide the prop rod locks downwards and tighten the knobs to lock into position. Do this on both sides of the cover.

B) Your cover should be firmly in position with little to no movement.

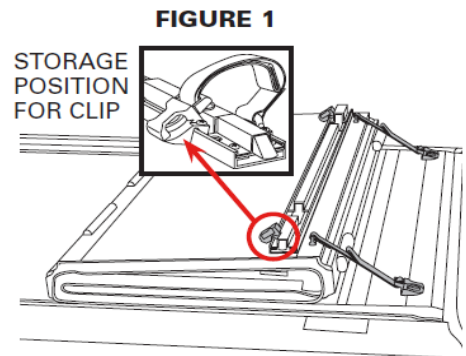
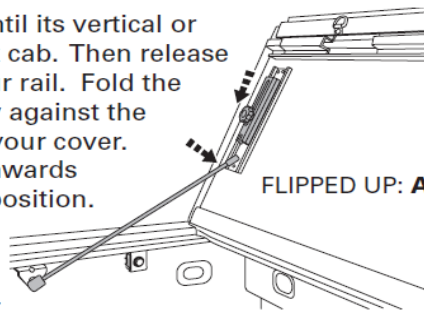
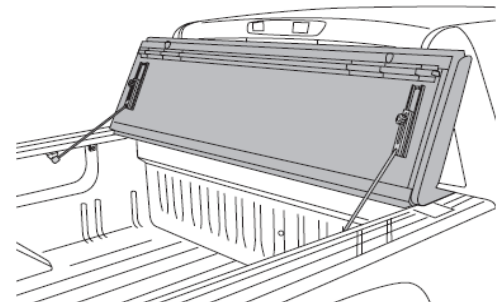


FIGURE 1
FOLDED UP POSITION



FLIPPED UP: B

⚠️ IMPORTANT: READ FIRST ⚠️

Thank you for your recent purchase of a SK1 Tonneau Cover. Enclosed are both Spacer and Angle Shims to ensure a proper installation. Please refer to the guide on the back page to determine if your vehicle needs shims and where to position them.

Tech Tip 1 (ANGLE SHIMS 6.25" x .5"): Installing the SK1 rails square to the truck bed rail is the key to a successful installation. Please note:

FIG 1: Some trucks have an indentation in the lower section of the bed rail (adding angle shims to the truck bed rail will be necessary). Position an angle shim at each clamp position.

FIG 2: Some trucks have a tapered clamping surface on the truck bed rail (adding angle shims to the truck bed rail will be necessary). Position an angle shim at each clamp position.

FIG 3: Some trucks have a square bed rail (no angle shims needed).

When needed, the angle shims are applied to the truck bed rail to prevent the SK1 rail from tilting when clamped in place. A squarely clamped rail ensures proper latching and sealing of the cover.

***SEE ILLUSTRATIONS AND REFER TO THE GUIDE ON THE BACK PAGE TO DETERMINE IF YOUR VEHICLE NEEDS ANGLE SHIMS AND PROPER PLACEMENT AS NEEDED.**

