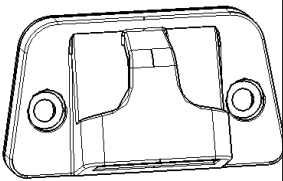
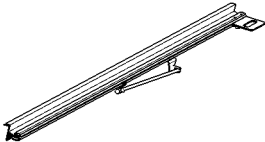
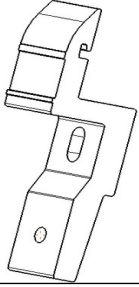
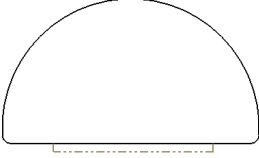
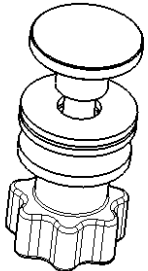
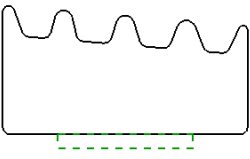
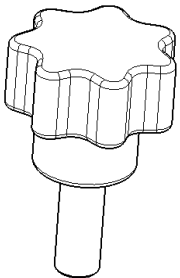
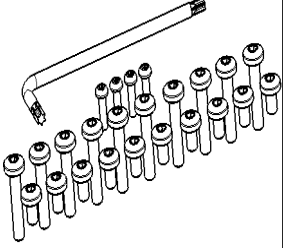
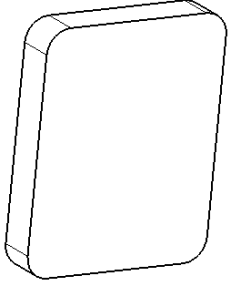
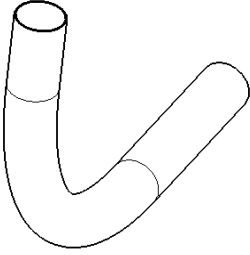
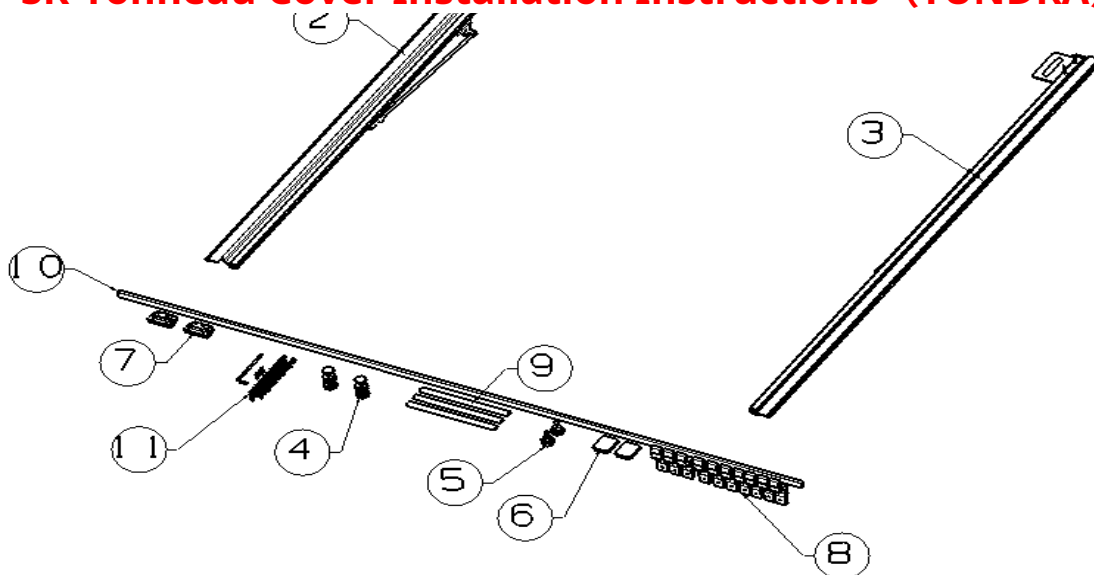


SK-Tonneau Cover Installation Instructions (TUNDRA)

PARTS LIST:

Part NO.	Description	QTY	Image	PART NO.	Description	QTY	Image
	Cover Assembly	1			Buckle end	2	
	Left rail	1			Clamp	10	
	Right rail	1			Semicircle seal	3	
	Bolt and knob unit	2			Bulkhead seal	1	
	Knob bolt	2			Parts kit	4 Cross socket screw+10 Star socket screw M6_30+10 Star socket screw M6_10+Star wrench	
	Square block	2			Drain hose and fastener	2	

SK-Tonneau Cover Installation Instructions (TUNDRA)



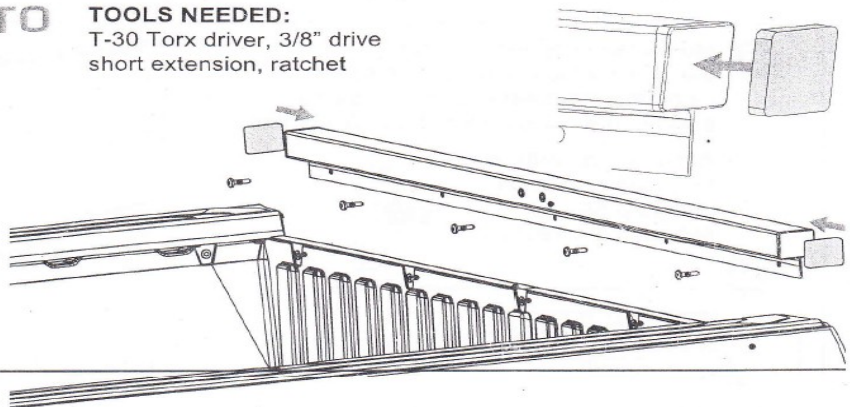
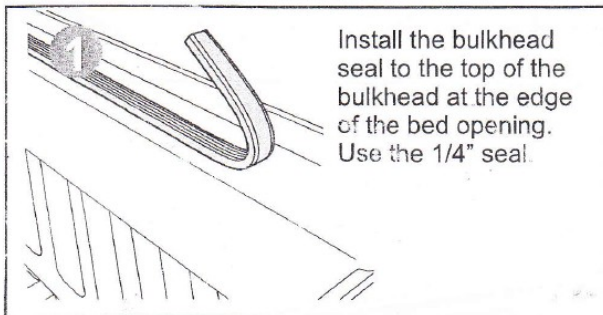
ASSEMBLY PROCEDURE:

FOAM SEAL INSTALL TO HEADER RAIL ENDS

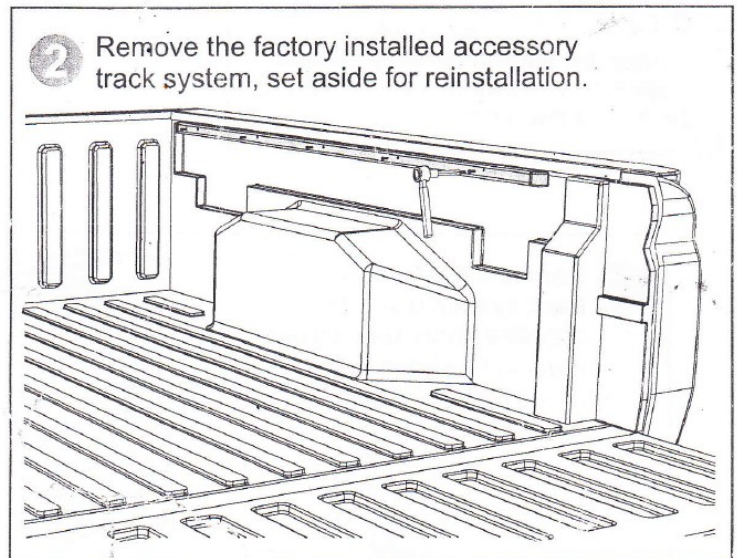
TOOLS NEEDED:

T-30 Torx driver, 3/8" drive
short extension, ratchet

1. Remove factory cab header rail
2. Use T-30 Torx driver to remove 5 fasteners securing header rail to front bulkhead below cab rear window
3. Peel backing paper off of foam seal and adhere to header rail endcaps
4. Reposition factory cab header rail on truck bed
5. Install and torque all mounting bolts to 7.5Nm (66.5 lbs-in)

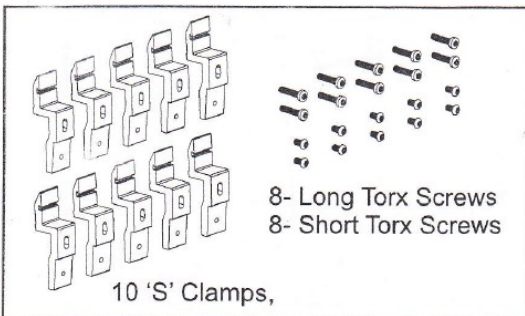


Install the bulkhead seal to the top of the bulkhead at the edge of the bed opening. Use the 1/4" seal.



- 2 Remove the factory installed accessory track system, set aside for reinstallation.

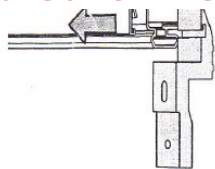
Parts included:



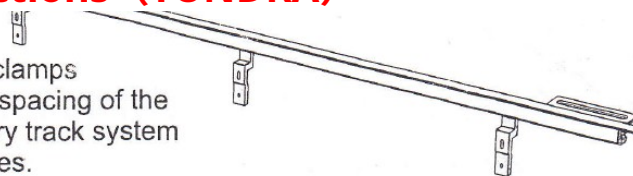
8- Long Torx Screws
8- Short Torx Screws

10 'S' Clamps,

SK-Tonneau Cover Installation Instructions (TUNDRA)



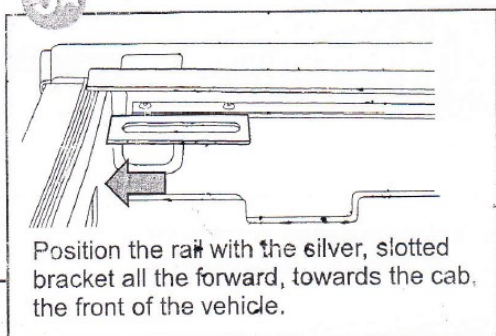
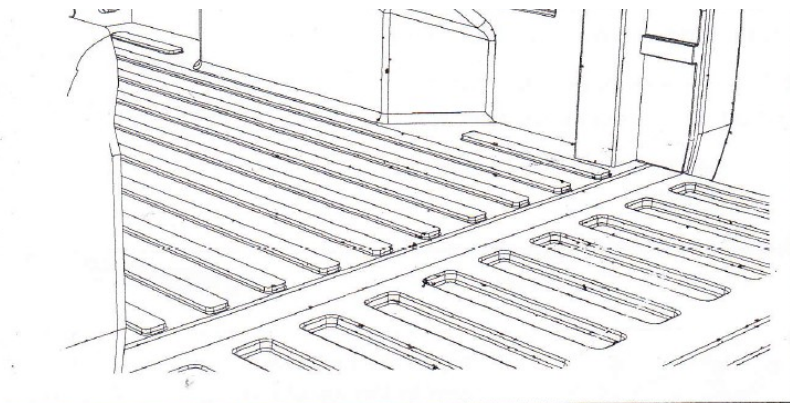
- 4 Align the 'S' clamps to match the spacing of the original factory track system mounting holes.
4- 'S' clamps for a 5 foot bed,
5- 'S' clamps for a 6 foot bed.



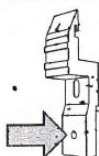
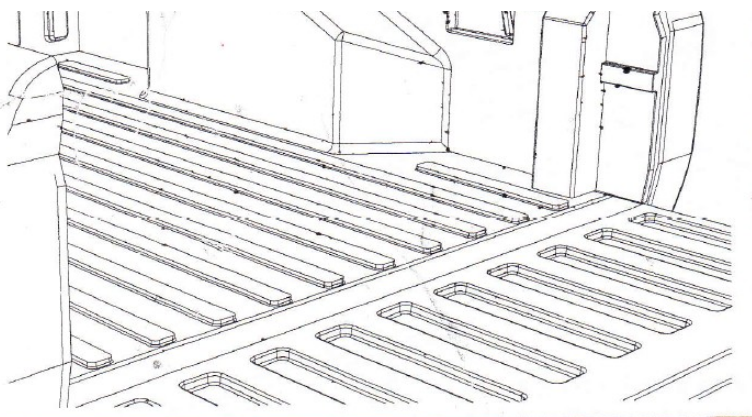
front/cab bulkhead,
per Step 5A,
tighten the screws.



5A

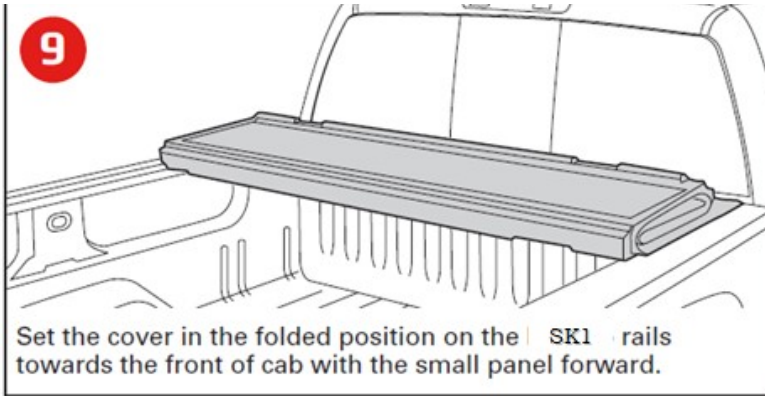
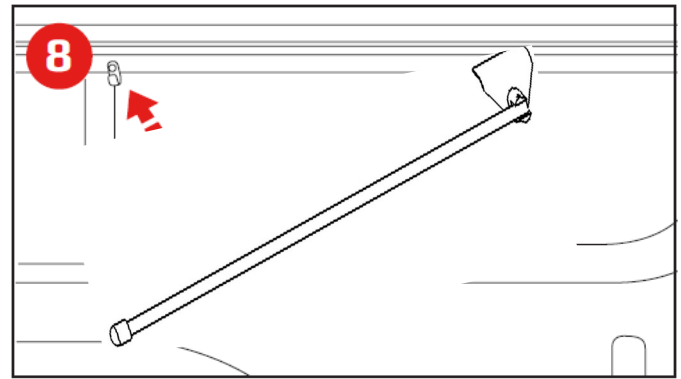
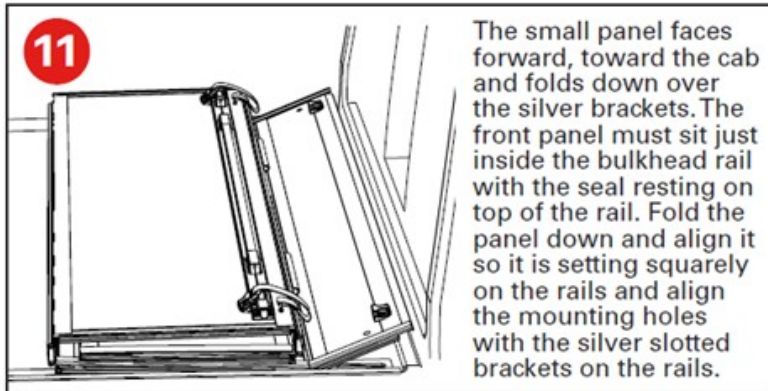
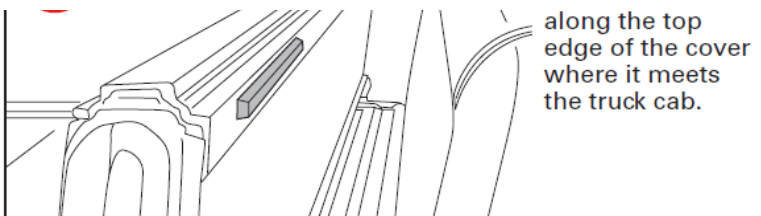
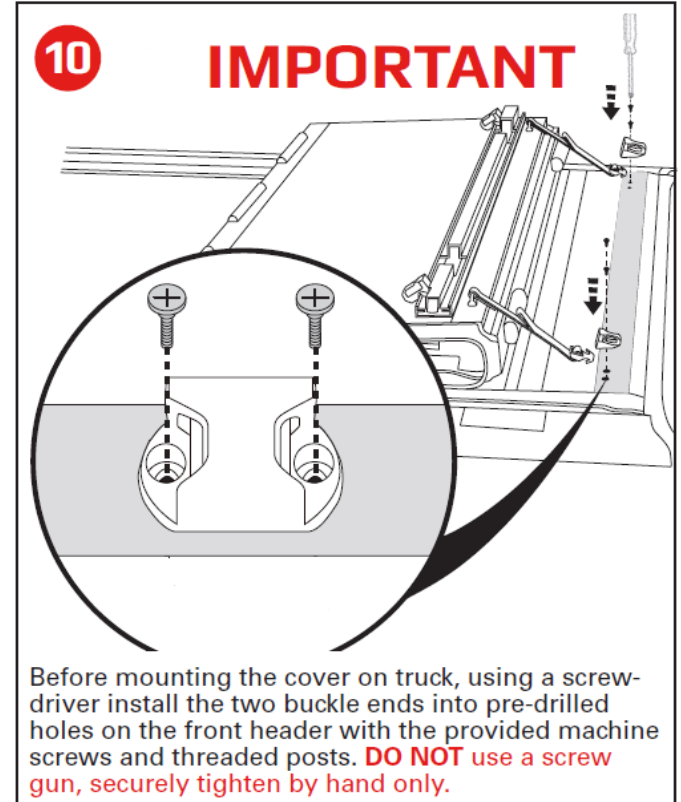


at the bottom of the
'S' clamps.

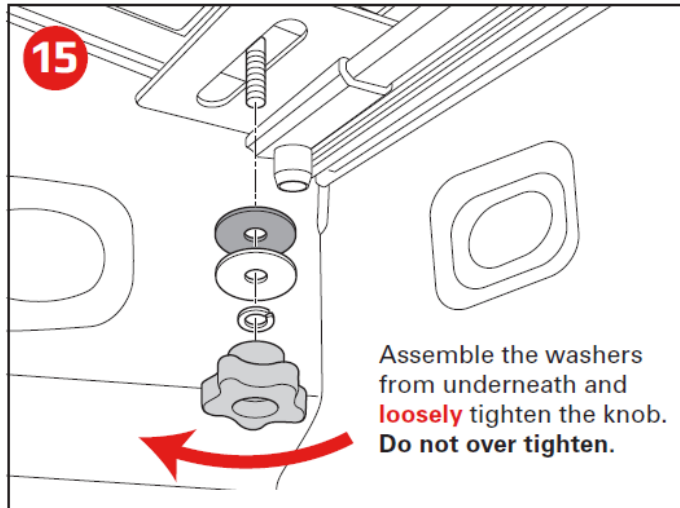
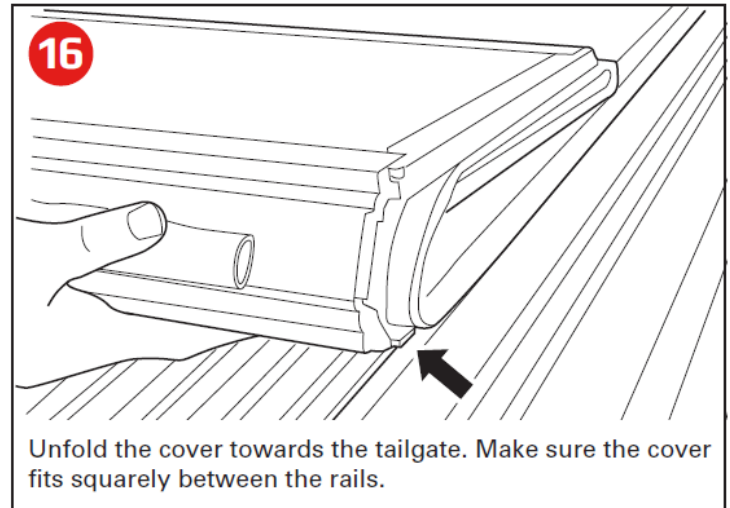


Return to standard Installation Sheet, Step 8.

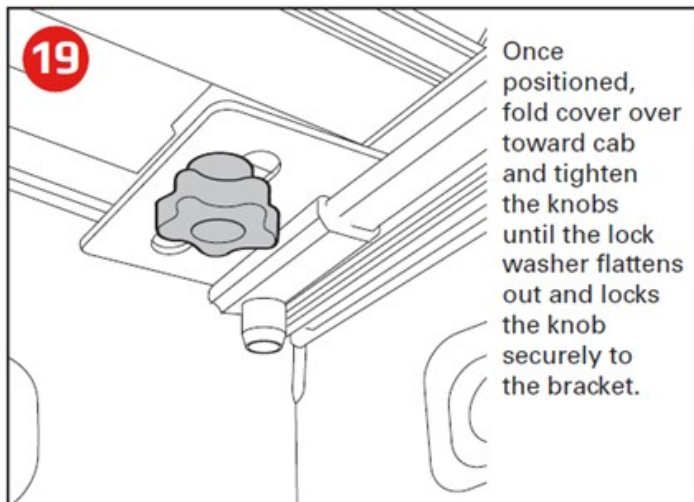
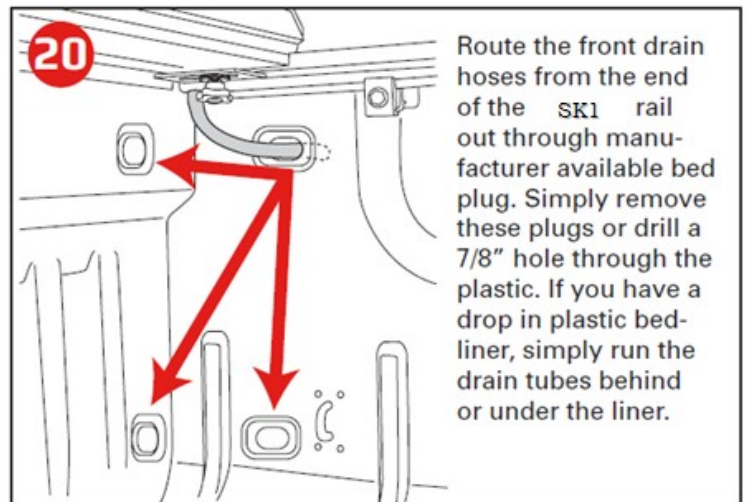
SK-Tonneau Cover Installation Instructions (TUNDRA)



SK-Tonneau Cover Installation Instructions (TUNDRA)



The covers aluminum frame should fit just inside the tailgate when the adjustment is made correctly (approx. 1/4" clearance).



SK-Tonneau Cover Installation Instructions (TUNDRA)

IMPORTANT NOTICE

While driving, cover must be completely flat and secure with all latches in the closed position OR completely folded up (all panels) and secured at the cab. **DO NOT DRIVE** with cover partially opened.

Tonneau Cover Positions While Operating Vehicle

Prior to vehicle operation, tonneau cover MUST be properly secured.

CLOSED POSITION

All panels must be closed and FULLY LATCHED to tonneau side rail. All panels must be flat and latches engaged

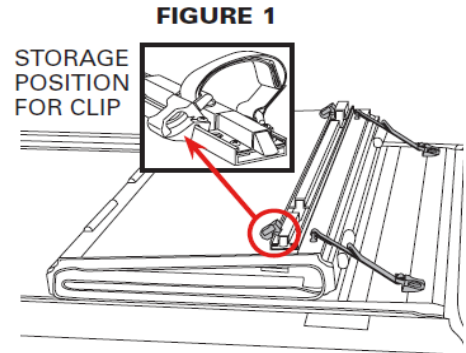
FOLDED UP POSITION

To drive with your cover in the folded up position, simply make use of the tie down straps and buckles provided with your cover. Ensure BOTH buckle clips are fully inserted into the buckle ends located on the front header panel of the cover and adjust the straps to ensure the cover is secure during vehicle operation. The clips should be secured in the storage position, as shown in Figure 1, when not in use.

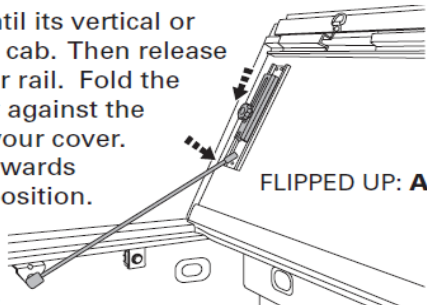
FLIPPED UP POSITION

A) Fold the cover open and lift it until its vertical or past 90 degrees towards your truck cab. Then release the prop rod that is attached to your rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of your cover. Then slide the prop rod locks downwards and tighten the knobs to lock into position. Do this on both sides of the cover.

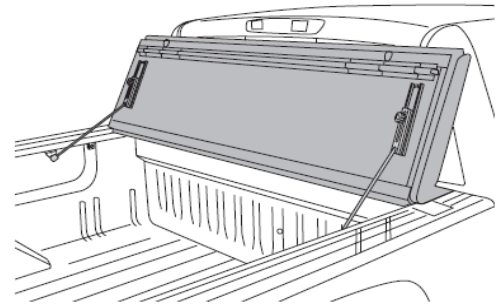
B) Your cover should be firmly in position with little to no movement once the prop rods are locked.



FOLDED UP POSITION



FLIPPED UP: A



FLIPPED UP: B