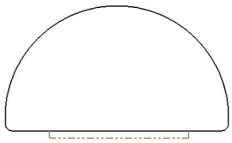
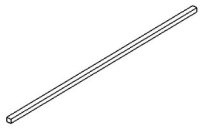
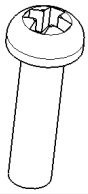
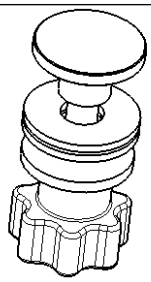
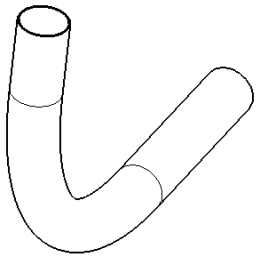
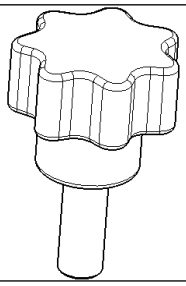
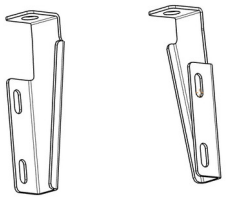
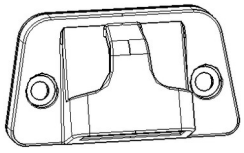
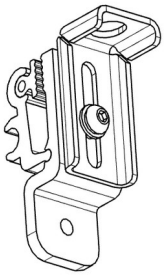
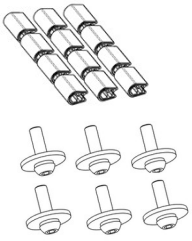
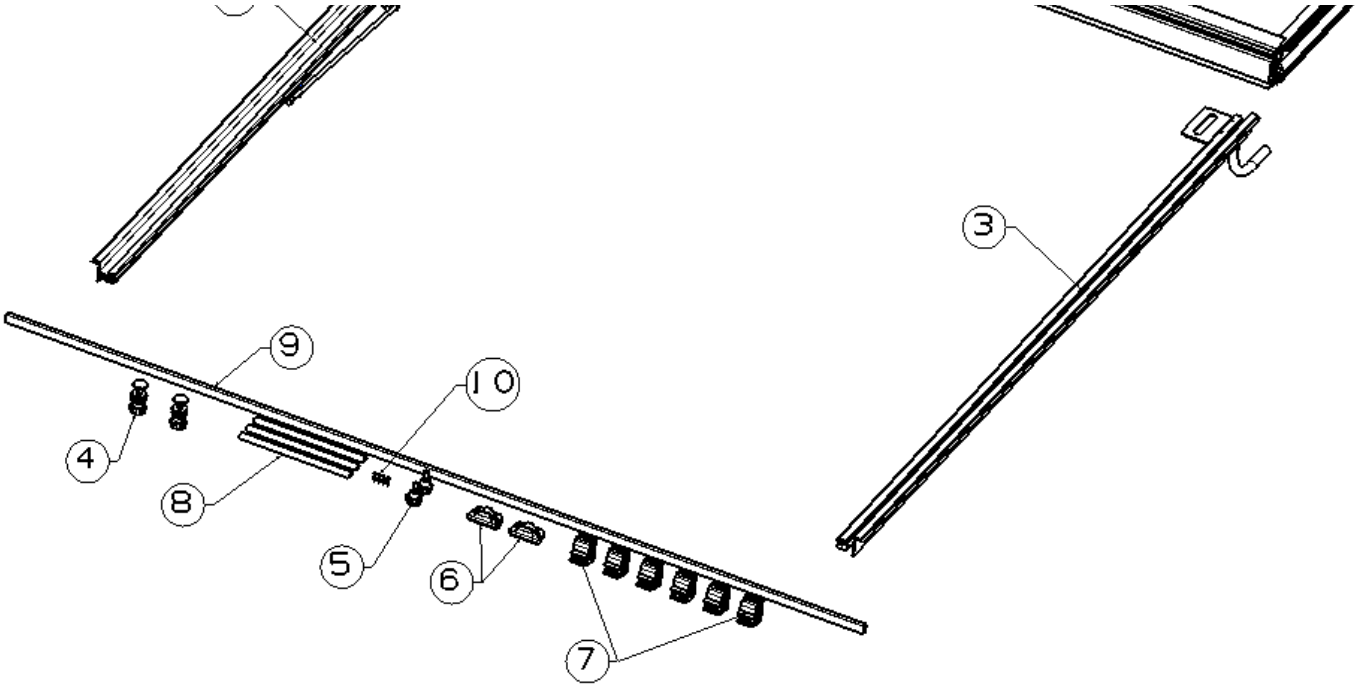
SK1-Tonneau Cover Universal Installation Instructions

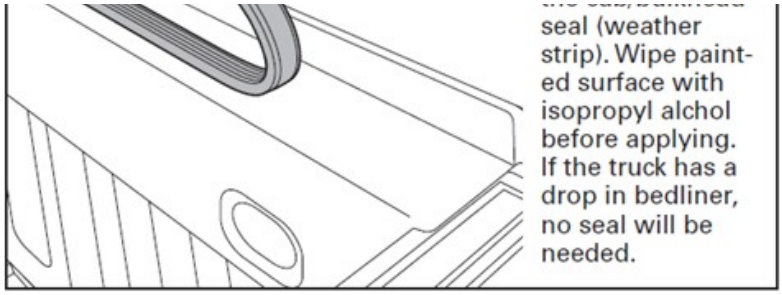
PARTS LIST:

Part NO.	Description	QTY	Image	PART NO.	Description	QTY	Image
①	Cover Assembly	1		⑧	Semicircle seal	3	
②	Left rail	1		⑨	Bulkhead sea Thick:5mm	1	
③	Right rail	1			Socket head screw M4_15	4	
④	Bolt and knob unit	2			Drain hose and fastener	2	
⑤	Knob bolt	2			Front Bracket (L&R)	2	
⑥	Buckle end	2			Rear Bracket (L&R)	2	
⑦	Clamp	2			End Cap & M6 bolt/ flat washer/ spring washer		

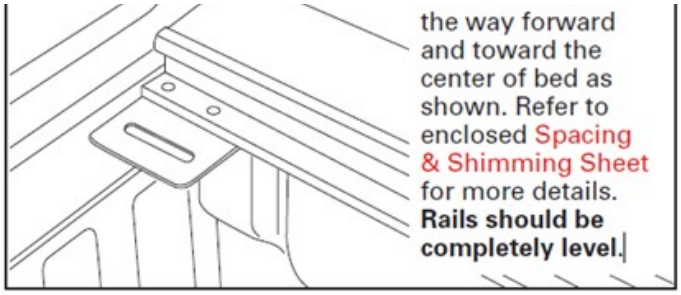
SK1-Tonneau Cover Universal Installation Instructions



ASSEMBLY PROCEDURE:

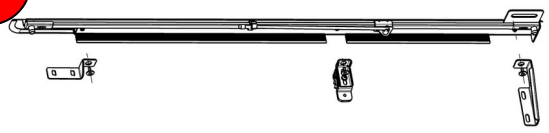


seal (weather strip). Wipe painted surface with isopropyl alchol before applying. If the truck has a drop in bedliner, no seal will be needed.



the way forward and toward the center of bed as shown. Refer to enclosed Spacing & Shimming Sheet for more details. **Rails should be completely level.**

3

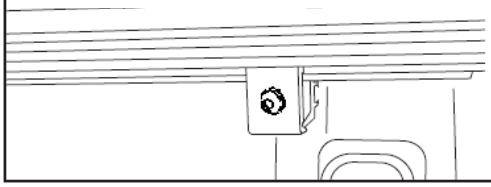


CAB

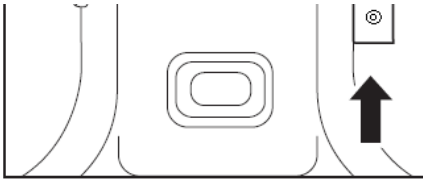


Above is the Left side rail installation, fasten the front long bracket and rear bracket with original truck bed hole and bolts.

Then install the middle clamp, fasten it on side rail with M6 bolt , spring washer and flat washer



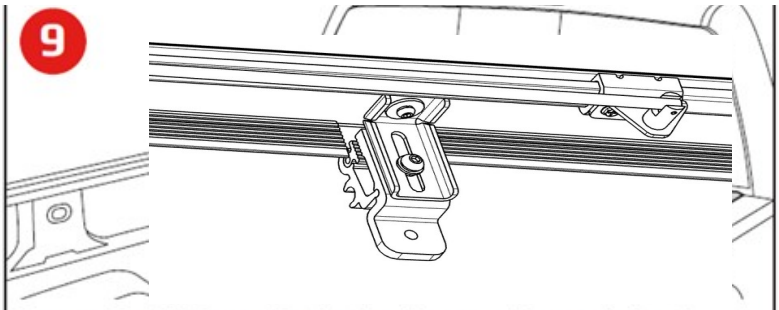
sets flush and seals properly. A second set of hands may help.



the clamp goes on correctly. (8′ beds-evenly space 2 clamps between ends).

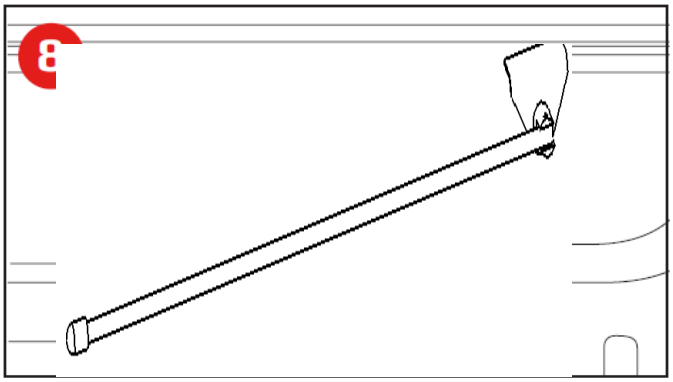
SK1-Tonneau Cover Universal Installation Instructions

9

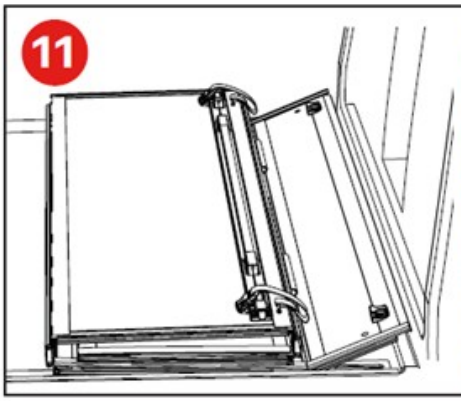


Set the cover in the folded position on the SK1 rails towards the front of cab with the small panel forward.

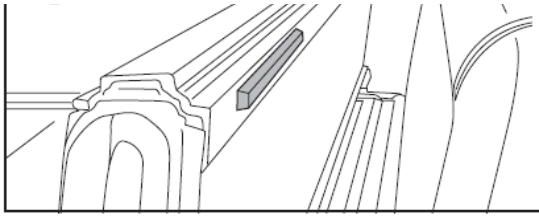
8



11

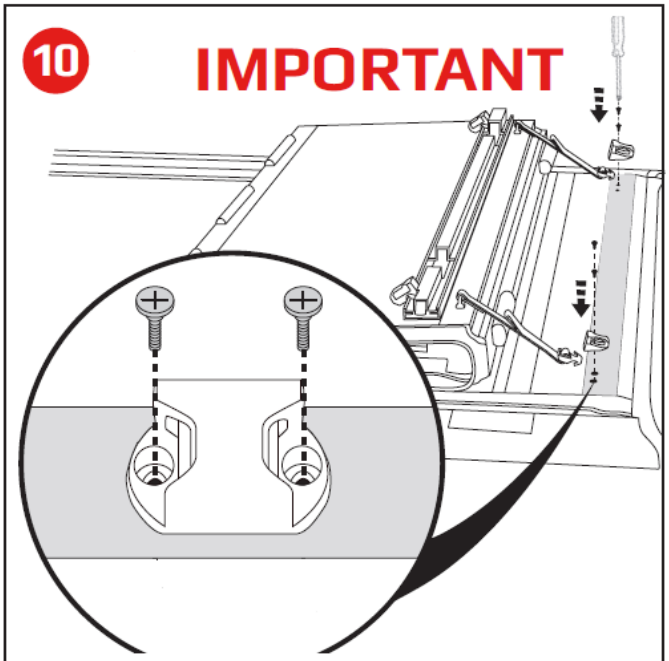


The small panel faces forward, toward the cab and folds down over the silver brackets. The front panel must sit just inside the bulkhead rail with the seal resting on top of the rail. Fold the panel down and align it so it is setting squarely on the rails and align the mounting holes with the silver slotted brackets on the rails.



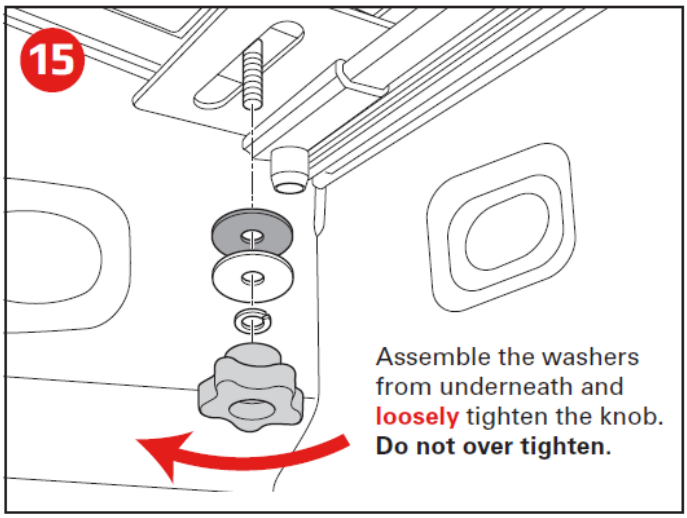
along the top edge of the cover where it meets the truck cab.

10 **IMPORTANT**

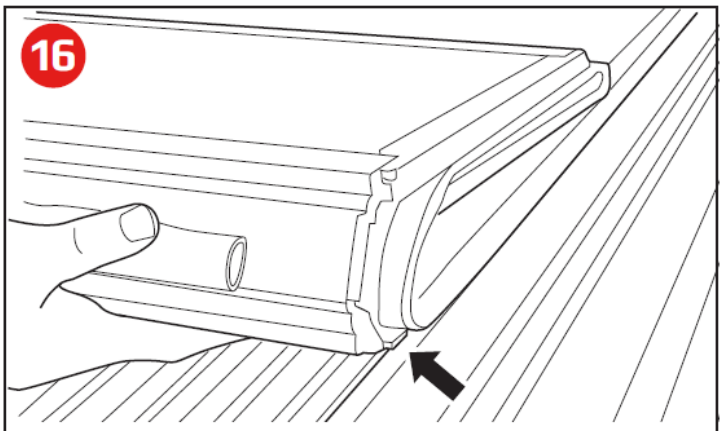


Before mounting the cover on truck, using a screw-driver install the two buckle ends into pre-drilled holes on the front header with the provided machine screws and threaded posts. **DO NOT** use a screw gun, securely tighten by hand only.

SK1-Tonneau Cover Universal Installation Instructions

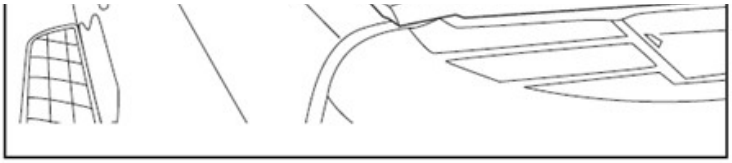


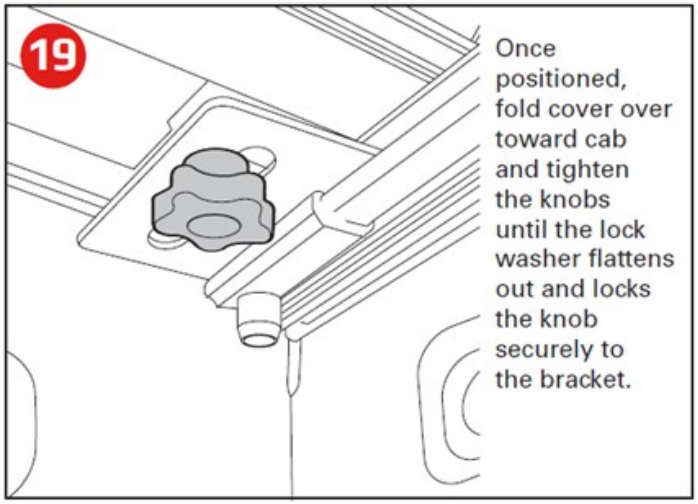
Assemble the washers from underneath and **loosely** tighten the knob. **Do not over tighten.**



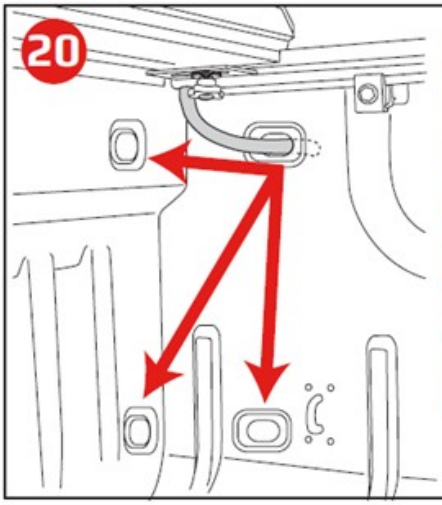
Unfold the cover towards the tailgate. Make sure the cover fits squarely between the rails.

The covers aluminum frame should fit just inside the tailgate when the adjustment is made correctly (approx. 1/4" clearance).





Once positioned, fold cover over toward cab and tighten the knobs until the lock washer flattens out and locks the knob securely to the bracket.



Route the front drain hoses from the end of the SK1 rail out through manufacturer available bed plug. Simply remove these plugs or drill a 7/8" hole through the plastic. If you have a drop in plastic bed-liner, simply run the drain tubes behind or under the liner.

SK1-Tonneau Cover Universal Installation Instructions

IMPORTANT NOTICE

While driving, cover must be completely flat and secure with all latches in the closed position OR completely folded up (all panels) and secured at the cab. **DO NOT DRIVE** with cover partially opened.

Tonneau Cover Positions While Operating Vehicle

Prior to vehicle operation, tonneau cover MUST be properly secured.

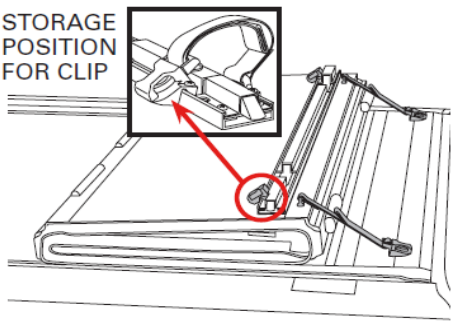
CLOSED POSITION

All panels must be closed and FULLY LATCHED to tonneau side rail.
All panels must be flat and latches engaged

FOLDED UP POSITION

To drive with your cover in the folded up position, simply make use of the tie down straps and buckles provided with your cover. Ensure BOTH buckle clips are fully inserted into the buckle ends located on the front header panel of the cover and adjust the straps to ensure the cover is secure during vehicle operation. The clips should be secured in the storage position, as shown in Figure 1, when not in use.

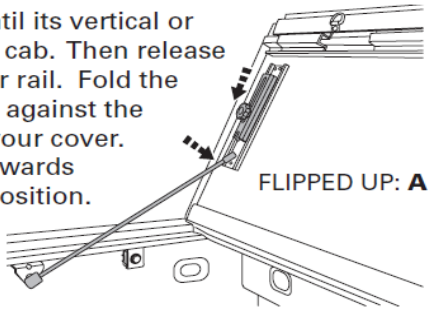
FIGURE 1



FOLDED UP POSITION

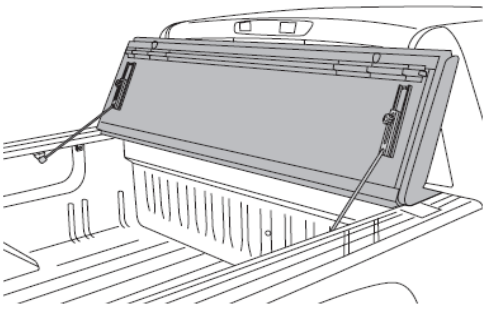
FLIPPED UP POSITION

A) Fold the cover open and lift it until its vertical or past 90 degrees towards your truck cab. Then release the prop rod that is attached to your rail. Fold the prop rod over and position it firmly against the vertical plate on the underside of your cover. Then slide the prop rod locks downwards and tighten the knobs to lock into position. Do this on both sides of the cover.



FLIPPED UP: **A**

B) Your cover should be firmly in position with little to no movement once the prop rods are locked.



FLIPPED UP: **B**

Notice: To avoid gettting scratches on the slam latch cable, please put the end caps on the Aluminum cover for slam latches.

